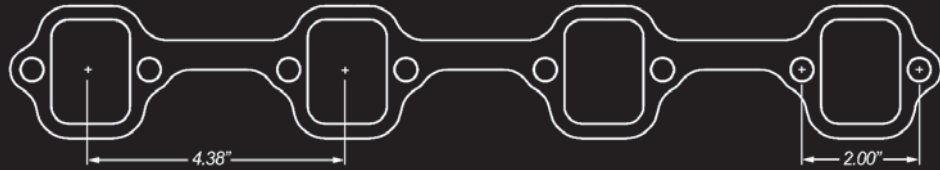


# Ford (Windsor) 260/289/302/351w

## 2.0" Bolt Pattern



### F869xx

Add *I* for Individual flanges



**Rectangle**

F86911	1.50"
F86912	1.63"
F86913	1.75"

- OEM Iron 260/289/302/351W
- SVO I302 & Y302
- Edelbrock Performer

### F8139xx

Add *I* for Individual flanges



**Rectangle**

F813951	1.50"
F813952	1.63"
F813953	1.75"

- Edelbrock Victor Jr. #77169, #77179, #61269 CNC
- Brodix Track I

### F8140xx

Add *I* for Individual flanges



**D-Port**

F814032	1.63"
F814033	1.75"

- Roush
- AFR 165-185 & Renegade IV

### F8144xx

Add *I* for Individual flanges

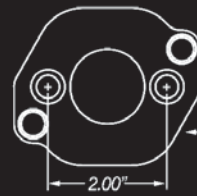


**Rectangle**

F814412	1.63"
F814413	1.75"

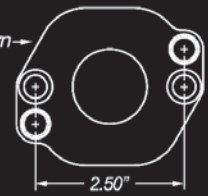
- Dart Pro1 (As Cast) Pro 1 CNC use F865xx

## SPD-Windsor 2.0" / 2.5" b.c. Inner Flange



→ Fits Stock 2.0" Bolt Pattern

Fits Edelbrock 2.5" Bolt Pattern →



## Aluminum Adapter Set

6061 Aluminum w/ Steel Thread Inserts

AF812020 2.0" Bolt Pattern

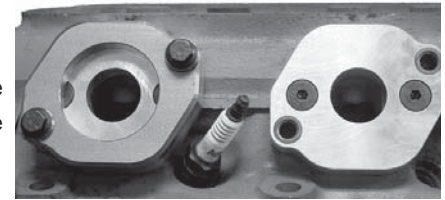
AF812520 2.5" Bolt Pattern



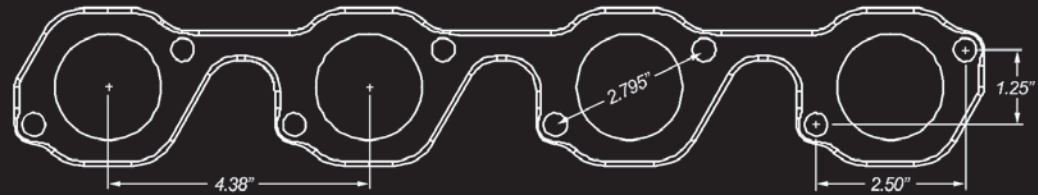
Shown as one kit

Adapter Plate & Flange

Uses low head allen bolts



## SPD-Windsor 2.0" / 2.5" b.c. Outer Flange



### F8126xx



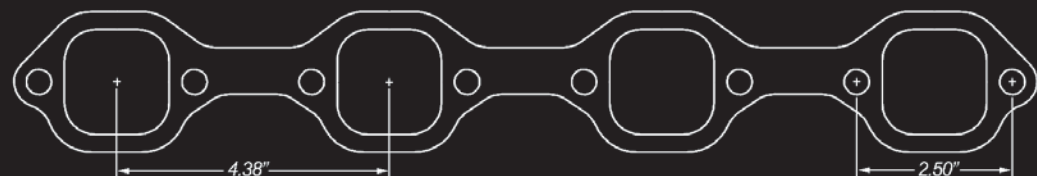
**Round**

F812623	1.75"
F812624	1.88"
F812625	2.00"
F812626	2.13"

**OUTER FLANGE**  
For Use With  
SPD Adaptors Only

Add *I* for Individual flanges (F8126xx-I)

## Edelbrock Victor & Victor Jr. 2.5" Bolt Pattern



### F873xx



**Square**

F87362	1.63"
F87363	1.75"
F87364	1.88"
F87365	2.00"

- Victor Jr. CNC #61279
- Glidden 18 Victor Jr. #61309
- Chapman Victor #61299
- Victor #77219
- Glidden Victor CNC #61099

# Ford (Windsor) 260/289/302/351w



**SVO**  
**2.75" Bolt Pattern**

SVO "Sportsman"	F87063	1.75"
N351 / R351 / S351	F87064	1.88"
Early Brodix Track 1	F87065	2.00"

**Square**



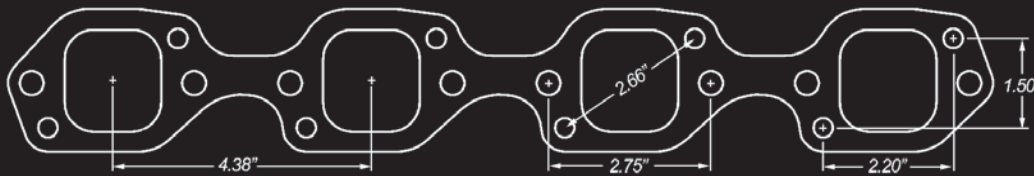
**F870xx**

SVO N352 "Cast Iron"	F811763	1.75"
	F811764	1.88"

**Square**



**F8117xx**



**TFS**  
**Twisted Wedge Race**  
**2.75" Bolt Pattern**

Trick Flow Specialties  
Twisted Wedge Race 206 & 225  
*(Use diagonal or Inline pattern)*

F87163	1.75"
F87164	1.88"
F87165	2.00"

**SAP**



**F871xx**

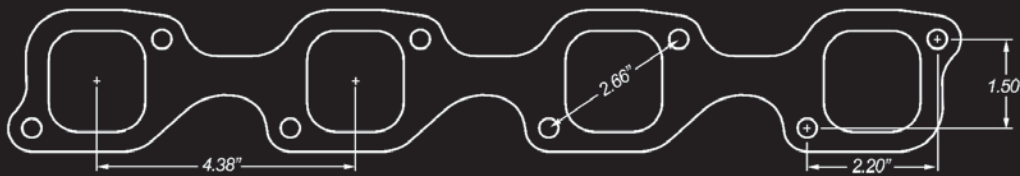
F87123	1.75"
F87124	1.88"

**Round**



F87175	2.00"
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**Counter-bored**



**TFS**  
**High Port**

**NEW!**

Trick Flow Specialties  
High Port 192  
*(Use diagonal pattern on head)*

F813413	1.75"
F813414	1.88"
F813415	2.00"

**SAP**



**F8134xx**



**SVO E351**  
**3.0" Bolt Pattern**

Dart Pro 1	F86563	1.75"
AFR 205 & 225	F86564	1.88"
18 degree "Man O War"	F86565	2.00"

**Square**



**F865xx**

Add *I* for Individual flanges

**NEW!**

Ford Racing M-6049-Z304D  
Used on crate engines; Z302, D347SR,  
347NST, Z347, Z351SR, C392, Z427

F86553	1.75"
F86554	1.88"

**Rectangle**



World Products	F811655	2.06"
10 degree "Man O War"	F811656	2.13"

**Square**



**F8116xx**

# Ford (BOSS 302 - 351C - 351M/400)

**"335 Series"**  
**BOSS 302**  
**351C/351M-400**



**Oval**

F87463	1.75"	• Cleveland 2V
F87464	1.88"	• 351M / 400
F87465	2.00"	• Edelbrock Performer



**SAP**

F87453	1.75"	Trick Flow Specialties Cleveland 190 & 225
F87454	1.88"	

**NEW!**



**SAP**

F87556	2.13"	BOSS 302 Cleveland 4V
--------	-------	--------------------------



**SAP**

F812853	1.75"	CHI UNI Port
F812854	1.88"	



**SAP**

F814154	1.88"	CHI Race Port
F814155	2.00"	



**SAP**

F814654	1.88"	Kaase C400
F814655	2.00"	

**NEW!**



**D-Port**

F814734	1.88"	AFD 4VS
F814735	2.00"	

**NEW!**

# Ford (C3 - SC-1 - D3)



**“SVO High Port”  
Yates Style Head  
C3 - SC1 - D3**

1992-2003 NASCAR Cup Series M-6049-C3, C3L, C33	C3-C33	F86363	1.75"
		F86364	1.88"
		F86365	2.00"

Add *I* for Individual flanges

SAP



**F863xx**

Brodix-Neal BF200		F87624	1.88"
		F87625	2.00"
		F87626	2.13"

Add *I* for Individual flanges

Round



**F876xx**

Brodix-Neal BF301 NASCAR Touring Series		F87763	1.75"
		F87764	1.88"
		F87765	2.00"

Square



**F877xx**

SC1 “Sprint Car 1 Head” M-6049-SC1		F87844	1.88"
		F87845	2.00"
		F87846	2.13"

Add *I* for Individual flanges

SAP



**F878xx**

SC-1R (Raised Port) CFE Storm •		F87945	2.00"
		F87946	2.13"

Add *I* for Individual flanges

SAP



**F879xx**

2004-2008 NASCAR Cup Series M-6049-D3 & D35	D3 -D35	F814244	1.88"
		F814245	2.00"
		F814246	2.13"

Dart / UPM 9 Deg. •	F814224	1.88"
TFS Billet 9 Deg. •	F814225	2.00"

Add *I* for Individual flanges

SAP

Round



**F8142xx**



**F8148xx**

**NEW!**

Edelbrock Victor Glidden SC-1		F814826	2.13"
<i>Both ports Round &amp; D match Kuntz &amp; Co port</i>		F814835	2.00"

Add *I* for Individual flanges

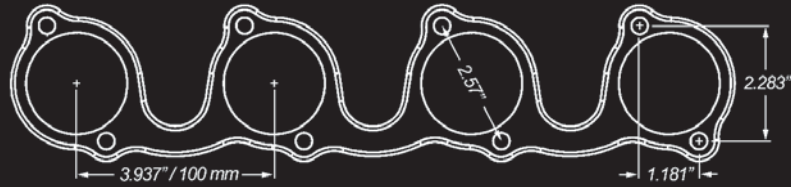
Round

SAP



# Ford (Modular)

## Modular 2 Valve SOHC

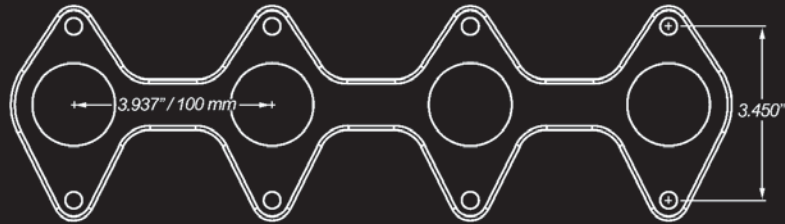


### F859xx



<b>Round</b>	F85922	1.63"	<ul style="list-style-type: none"> <li>• 91-up Lincoln / 92-up Ford</li> <li>• 96-04 Mustang</li> <li>• 97- 03 F-150 4.6L</li> </ul>
	F85923	1.75"	
	F85924	1.88"	

## Modular 3 Valve SOHC

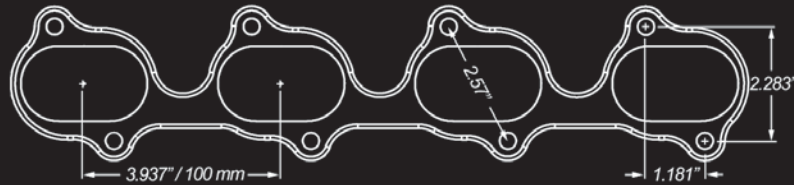


### F8138xx

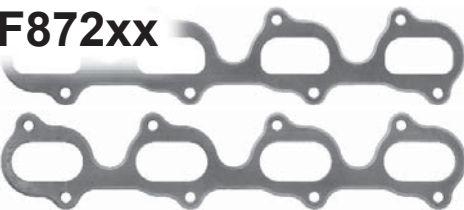


<b>Round</b>	F813822	1.63"	<ul style="list-style-type: none"> <li>• 04-up F150 5.4L</li> <li>• 05-up Mustang 4.6L</li> <li>• Livernois Stage III</li> </ul>
	F813823	1.75"	
	F813824	1.88"	

## Modular 4 Valve DOHC



### F872xx

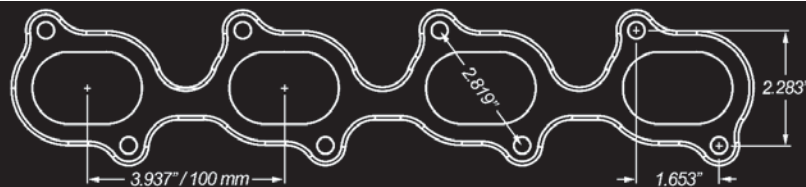


<b>D-Oval</b>	F87253	1.75"	1991 - 1997
	F87254	1.88"	

<b>Oval</b>	F87243	1.75"	1998-Up 4.6L & 5.4L 4 valve DOHC (except "Cammer Head" see F8115xx) <ul style="list-style-type: none"> <li>• Livernois Stage III</li> <li>• M-6007-T50EA 5.0L</li> </ul>
	F87244	1.88"	
	F87245	2.00"	
	F87246	2.13"	

Add *I* for Individual flanges

## Modular 4 Valve DOHC "Cammer"



### F8115xx



<b>Oval</b>	F811554	1.88"	Cars Ford GT GT500 FR500-C	Crate Engines M-6007-GT M-6007-C54 M-6007-R50 M-6007-MRGT	Cyl. Heads M-6049-GT M-6049-500GT M-6049-DAC M-6049-DAMR
	F811555	2.00"			

Add *I* for Individual flanges

See page 63 for exhaust flanges

## Modular 4 Valve DOHC TiVCT 5.0 "Coyote"



### F8119xx

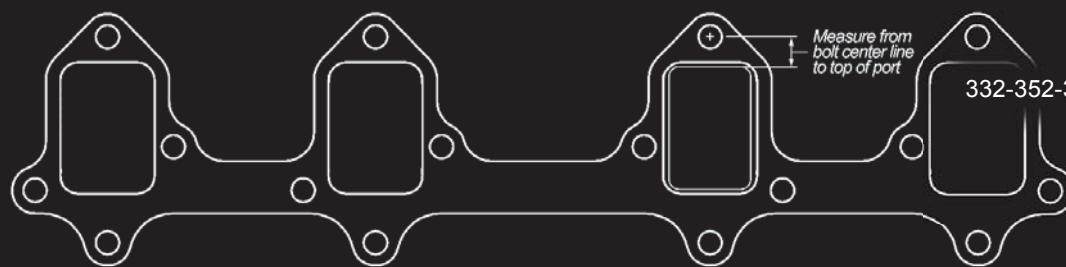
Image Not Available

<b>Round</b>	F811922	1.63"	2011 Mustang
	F811923	1.75"	
	F811924	1.88"	

**NEW!**

For Individual flanges add "L" & "R" (4 each required)

# Ford (FE Series)



**"FE" Series**

332-352-360-390-406-410-427-428

**"FT" Series**

361-391

Low or High Port Location? Measure exhaust port from center of top bolt to top port.

Standard 8 Bolt Pattern Heads  
" FE" and "FT" engines

F813115	2.00"	<b>Rec</b>
F813116	2.13"	
F813117	2.25"	



**F8131xx**

Cobra-Jet 16 Bolt Pattern Heads

F813215	2.00"	<b>Rec</b>
F813216	2.13"	
F813217	2.25"	



**F8132xx**

*Does not match top outer bolt holes on 14 bolt GT390 applications*

Edelbrock Performer RPM

F86615	2.00"	<b>Rec</b>
F86616	2.13"	
F86617	2.25"	



**F866xx**

F86715	2.00"	<b>Rec</b>
F86716	2.13"	
F86717	2.25"	



**F867xx**



**Bill Coon  
SOHC 427**

Bill Coon SOHC Ford 427 FE

F813727	2.25"	<b>Rec</b>
F813728	2.38"	

Flanges fit "as cast" exhaust ports



**F8137xx**

**NEW!**

F813755	2.00"	<b>SAP</b>
F813756	2.13"	



# Ford (Big Block)

## "385" Series 429-460



### F860xx

Oval

F86044 1.88"  
F86045 2.00"

- 1969-87 OEM Cast Iron
- Edelbrock Perf RPM 460 #60669 & #60679

### F861xx

Square

F86134 1.88"  
F86135 2.00"

- 1988-up OEM EFI

### F862xx

Oval

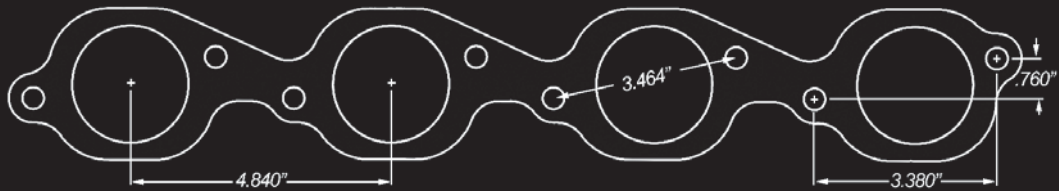
F86246 2.13"  
F86247 2.25"  
F86248 2.38"

- Ford Racing SCJ B429
- Jon Kasse P51
- TFS Street 429/460
- Blue Thunder 429-460 Part # CHFA

Aluminum Heads Only

## A460

Uses BB Chev.  
Bolt Pattern



### F8129xx

Rec

F812956 2.13"  
F812957 2.25"

- Blue Thunder SCJ Part #CHCA

Counter-bored

F812978 2.38"  
F812979 2.50"

### F8114xx

Round

F811426 2.13"  
F811427 2.25"

- TFS A460

## C/D/E460

Pro Stock

Pro Mod

A460 (Pro-Filer)



### F864xx

Square

F86467 2.25"  
F86468 2.38"  
F86469 2.50"

- Ford Racing M-6049-C460

### F8118xx

Round

F811826 2.13"  
F811827 2.25"  
F811828 2.38"  
F811829 2.50"

- Ford Racing M-6049-E460
- Pro-Filer 205 (Invert Flange)
- Blue Thunder "Thor" (Invert Flange)

# Ford (Hemi)

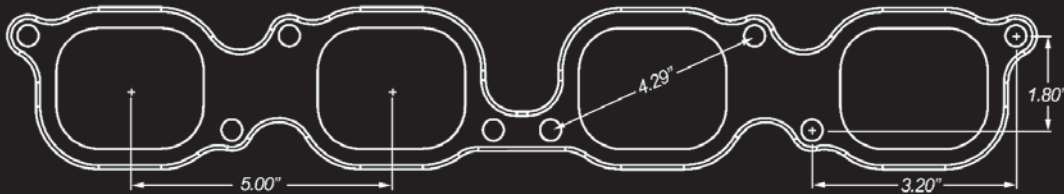


**A441 / B441**  
**4.9 Bore Spacing**

Ford Racing A441 & B441

F812447	2.25"
F812448	2.38"
F812449	2.50"

**Oval**



**C441**  
**IHRA Pro Stock**  
**5.0 Bore Spacing**

Ford Racing M-6049-C441

F813548	2.38"
F813549	2.50"

**Oval**



Jon Kaase C441 | F8136410 2.63" **Oval**

