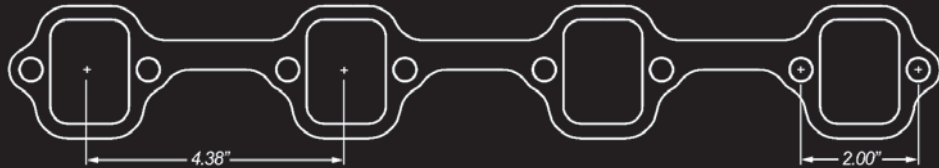


Ford (Windsor) 260/289/302/351w

2.0" Bolt Pattern



F869xx

For individuals
add "I"



Rectangle

F86911	1.50"
F86912	1.63"
F86913	1.75"

OEM Iron 260/289/302/351W
SVO I302 & Y302
● Edelbrock Performer

F8139xx

For individuals
add "I"



Rectangle

F813951	1.50"
F813952	1.63"
F813953	1.75"

● Edelbrock Victor Jr.
#77169, #77179, #61269 CNC
● Brodix Track I

F8140xx



D-Port

F814032	1.63"
F814033	1.75"

● Roush
● AFR 165-185 & Renegade IV

F8144xx

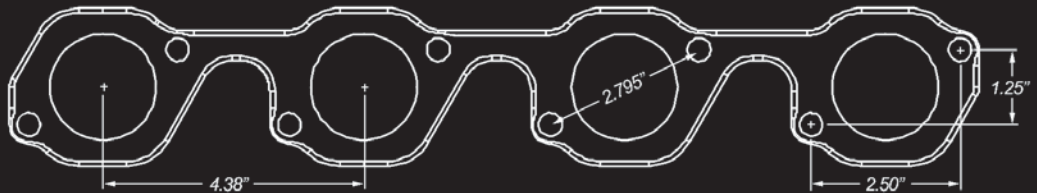


Rectangle

F814412	1.63"
F814413	1.75"

● Dart Pro1 (As Cast)
Pro 1 CNC use F865xx

SPD-Windsor 2.0" / 2.5" b.c. Outer Flange



SPD-Windsor 2.0" / 2.5" b.c. Inner Flange



F8126xx



Round

F812623	1.75"
F812624	1.88"
F812625	2.00"

Add "I" for individual flanges
(F8126xx-I)

OUTER FLANGE
For Use With
SPD Adaptors Only

Aluminum Adapter Set

6061 Aluminum w/ Steel Thread Inserts

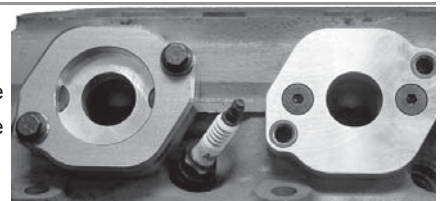
AF812020 2.0" Bolt Pattern
AF812520 2.5" Bolt Pattern



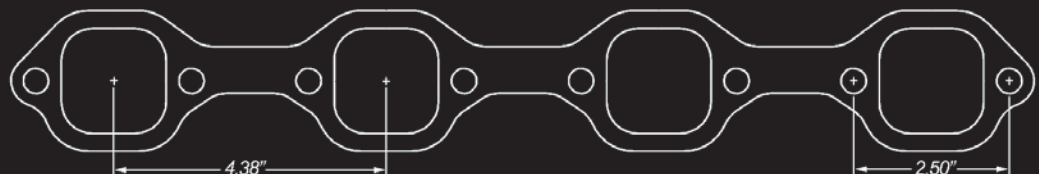
Shown as one kit

Adapter Plate
& Flange

Uses low head allen bolts



Edelbrock Victor & Victor Jr. 2.5" Bolt Pattern



F873xx



Square

F87362	1.63"
F87363	1.75"
F87364	1.88"
F87365	2.00"

● Victor Jr. CNC #61279
● Glidden 18 Victor Jr. #61309
● Chapman Victor #61299
● Victor #77219
● Glidden Victor CNC #61099

Ford (Windsor) 260/289/302/351w



SVO
2.75" Bolt Pattern

SVO "Sportsman"
N351 / R351 / S351

F87063	1.75"
F87064	1.88"
F87065	2.00"

Square



SVO N352 "Cast Iron"

F811763	1.75"
F811764	1.88"

Square



TFS
Twisted Wedge Race
2.75" Bolt Pattern

Trick Flow Specialties
Twisted Wedge Race 206 & 225
(Use diagonal or Inline pattern)

F87163	1.75"
F87164	1.88"
F87165	2.00"

SAP



F87123	1.75"
F87124	1.88"

Round



F87175	2.00"
--------	-------

Counter-bored



TFS
High Port

NEW!

Trick Flow Specialties
High Port 192
(Use diagonal pattern on head)

F813413	1.75"
F813414	1.88"
F813415	2.00"

SAP



SVO / Dart / AFR
3.0" Bolt Pattern

SVO E351 / Dart 351
AFR 205 & 225 •
18 degree "Man O War" •

F86563	1.75"
F86564	1.88"
F86565	2.00"

Square



NEW!

Ford Racing M-6049-Z304D
Used on crate engines; Z302, D347SR,
347NST, Z347, Z351SR, C392, Z427

F86553	1.75"
--------	-------

Rectangle



World Products
10 degree "Man O War"

F811655	2.06"
F811656	2.13"

Square



Ford (BOSS 302 - 351C - 351M/400)

"335 Series"
BOSS 302
351C/351M-400



F874xx



Oval

F87463	1.75"	Cleveland 2V & 351M / 400
F87464	1.88"	• Edelbrock Performer
F87465	2.00"	



SAP

F87453	1.75"	Trick Flow Specialties
F87454	1.88"	Cleveland 190 & 225

NEW!

F875xx



SAP

F87556	2.13"	BOSS 302 Cleveland 4V
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F8128xx



SAP

F812853	1.75"	CHI UNI Port
F812854	1.88"	

F8145xx



SAP

F814154	1.88"	CHI Race Port
F814155	2.00"	

F8146xx



SAP

F814654	1.88"	Kaase C400
F814655	2.00"	

NEW!

F8147xx



SAP

F814734	1.88"	AFD 4VS
F814735	2.00"	

NEW!

Ford (C3 - SC-1 - D3)



**“SVO High Port”
Yates Style Head
C3 - SC1 - D3**

C3-C33 1992-2003 NASCAR Cup Series M-6049-C3, C3L, C33	F86363	1.75"
	F86364	1.88"
	F86365	2.00"

Add *I* for Individual flanges

SAP



F863xx

Brodix-Neal BF200	F87624	1.88"
	F87625	2.00"
	F87626	2.13"

Add *I* for Individual flanges

Round



F876xx

Brodix-AI Neal BF301 NASCAR Touring Series	F87763	1.75"
	F87764	1.88"
	F87765	2.00"

Square



F877xx

SC1 “Sprint Car 1 Head” M-6049-SC1	F87844	1.88"
	F87845	2.00"
	F87846	2.13"

Add *I* for Individual flanges

SAP



F878xx

SC-1R (Raised Port) CFE Storm •	F87945	2.00"
	F87946	2.13"

Add *I* for Individual flanges

SAP



F879xx

D3 -D35 2004-2008 NASCAR Cup Series M-6049-D3 & D35	F814244	1.88"
	F814245	2.00"
	F814246	2.13"

Dart / UPM 9 Deg. •	F814224	1.88"
TFS Billet 9 Deg. •	F814225	2.00"

Add *I* for Individual flanges

SAP



F8142xx

Round



F8148xx

NEW!

Edelbrock Victor Glidden SC-1	F814826	2.13"
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Both ports Round & D match
Kuntz & Co port

F814835	2.00"
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Add *I* for Individual flanges

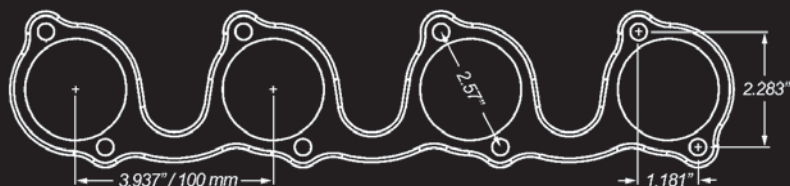
Round



SAP

Ford (Modular)

Modular 2 Valve SOHC



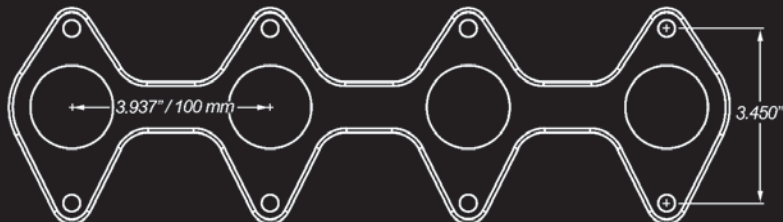
F859xx



Round

F85922	1.63"	91-up Lincoln / 92-up Ford
F85923	1.75"	96-04 Mustang
F85924	1.88"	97- 03 F-150 4.6L

Modular 3 Valve SOHC



F8138xx

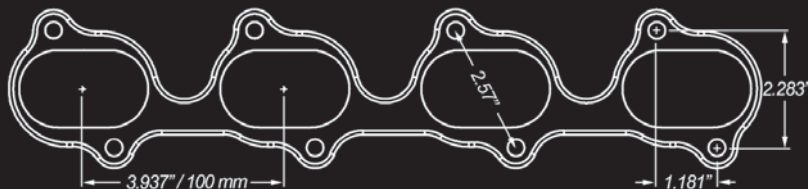


Round

F813822	1.63"	NEW!
F813823	1.75"	04-up F150 5.4L
F813824	1.88"	05-up Mustang 4.6L

● Livernois Stage III

Modular 4 Valve DOHC



F872xx



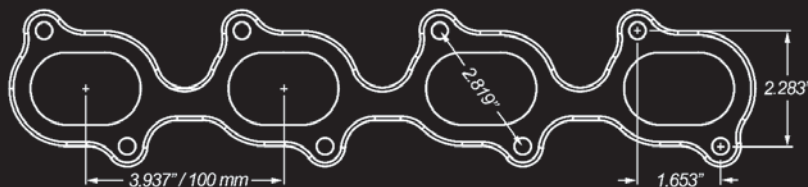
Oval

F87243	1.75"	1998-Up 4.6L & 5.4L 4 valve DOHC
F87244	1.88"	(except "Cammer Head" see F8115xx)
F87245	2.00"	● Livernois Stage III
F87246	2.13"	● M-6007-T50EA 5.0L

D-Oval

F87253	1.75"	1991 - 1997
F87254	1.88"	

Modular 4 Valve "Cammer" DOHC



F8115xx

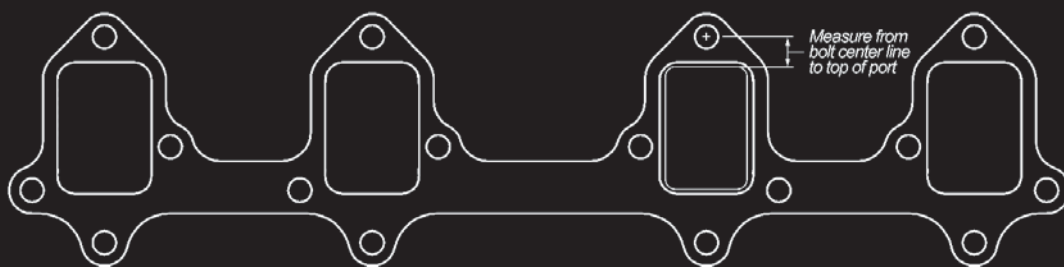


Oval

F811554	1.88"	Cars	Crate Engines	Cyl. Heads
F811555	2.00"	Ford GT	M-6007-GT	M-6049-GT
		GT500	M-6007-C54	M-6049-500GT
		FR500-C	M-6007-R50	M-6049-DAC
			M-6007-MRGT	M-6049-DAMR

See page 63 for exhaust flanges

Ford (FE Series)



“FE” Series
352-390-406-427-428

OEM Heads
“Special Order”

F813115	2.00"	Rec
F813116	2.13"	
F813117	2.25"	



F8131xx

Low or High Port Location?
Measure exhaust port from
center of top bolt to top port.

F813215	2.00"	Rec
F813216	2.13"	
F813217	2.25"	



F8132xx

Will not fit 14 bolt applications

Edelbrock Performer RPM

F86615	2.00"	Rec
F86616	2.13"	
F86617	2.25"	



F866xx

F86715	2.00"	Rec
F86716	2.13"	
F86717	2.25"	



F867xx



**Bill Coon
SOHC 427**

Bill Coon SOHC Ford 427 FE

Flanges fit as cast exhaust ports

F813727	2.25"	Rec
F813728	2.38"	



F8137xx

NEW!

F813755	2.00"	SAP
F813756	2.13"	



Ford (Big Block)

"385" Series 429-460



F860xx



Round

F86044 1.88"
F86045 2.00"

1969-87 OEM Cast Iron
• Edelbrock Perf RPM 460
#60669 & #60679

F861xx



Square

F86134 1.88"
F86135 2.00"

1988-up OEM EFI

F862xx

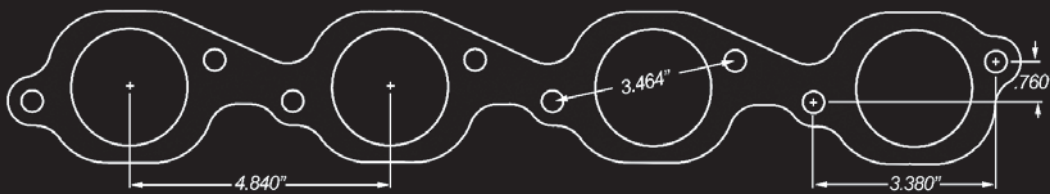


SAP

F86246 2.13"
F86247 2.25"
F86248 2.38"

• Ford Racing SCJ B429
• Jon Kasse P51
• TFS Street 429/460
• Blue Thunder 429-460 Part # CHFA

Aluminum Heads Only



**A460
BBC
Bolt Pattern**

F8129xx



Rec

F812956 2.00"
F812957 2.13"

Blue Thunder SCJ
Part #CHCA

Counter-
bored

F812978 2.38"
F812979 2.50"

F81142xx



Round

F811426 2.13"
F811427 2.25"

TFS A460



**C/D/E460
Pro Stock
Pro Mod
A460 (Pro-Filer)**

F864xx



Square

F86467 2.25"
F86468 2.38"
F86469 2.50"

Ford Racing M-6049-C460

F8118xx



Round

F811826 2.13"
F811827 2.25"
F811828 2.38"
F811829 2.50"

• Ford Racing M-6049-E460
• Pro-Filer 205 (Invert Flange)
• Blue Thunder "Thor"

Ford (Hemi)



4.9 Bore Spacing

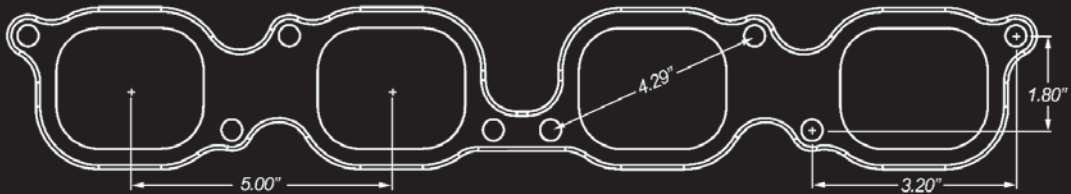
Ford Racing A441 & B441

F812447	2.25"
F812448	2.38"
F812449	2.50"

Oval



F8124xx



**IHRA Pro Stock
5.0 Bore Spacing**

Ford Racing M-6049-C441

F813548	2.38"
F813549	2.50"

Oval



F8135xx

Jon Kaase C441

F8136410	2.63"
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Oval



F8136410