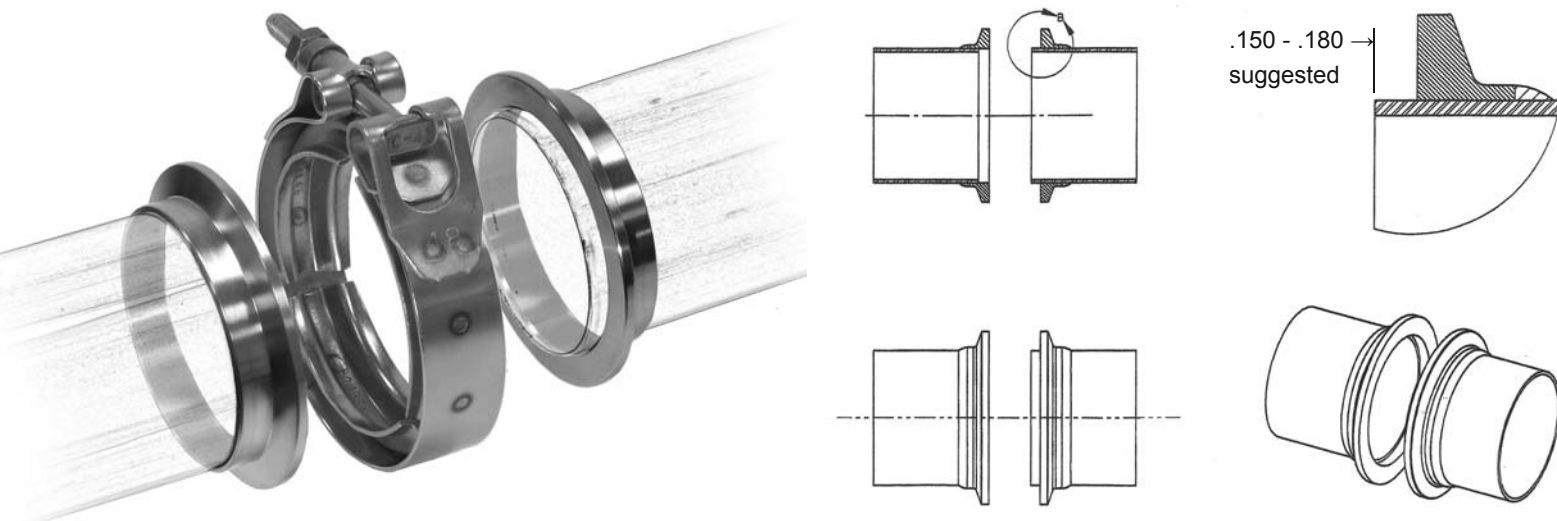


V-Band



V-Band Clamps have been around for ages. Most notably called “Marmon Clamps & Flanges”, they are used in a variety of commercial and industrial applications, including turbo exhaust. In recent years their popularity has grown. The high tech form and function of our universal V-band clamps and sealing flanges has made them irresistible to racers and customizers.

SPD Sealing Flanges are CNC machined from billet 1020 carbon steel or 304 stainless. The close tolerances, high quality material, and male / female set-up arrangement (as shown above), provide a gasketless seal.

Tube Size OD	V-Band Kit	V-Band Clamp	Sealing Flange	V-Band Assembly
2.00"	VBK200	VBC200	SF200	VBA200
2.25"	VBK225	VBC225	SF225	VBA225
2.50"	VBK250	VBC250	SF250	VBA250
3.00"	VBK300	VBC300	SF300	VBA300
3.50"	VBK350	VBC350	SF350	VBA350
4.00"	VBK400	VBC400	SF400	VBA400
4.50"	VBK450	VBC450	SF450	VBA450
5.00"	VBK500	VBC500	SF500	VBA500
Includes	(1) Clamp (2) Sealing Flanges	(1) Clamp	(1) Sealing Flange	(1) Clamp (2) Sealing Flanges (2) 3" Stub Tubes (2) Weld Fees

Add a “S” for 304 stainless steel example: (VBK300S or SF300S)

Replacement Hardware	T-Bolt (1/4-28)	C1037-20
	Lock Nut	C1315

All clamps are made of stainless steel

CNC Exhaust Flanges

2 Bolt

Flange Part #	Use Gasket P/N	Flange ID	Bolt Center	Material Thickness
F150-2CNC	EG150-2	1.500	2.63	0.375
F163-2CNC	EG163-2	1.625	2.63	0.375
F175-2CNC	EG175-2	1.750	3.00	0.375
F188-2CNC	EG188-2	1.875	3.00	0.375
F200-2CNC	EG200-2	2.000	3.00	0.375
F213-2CNC		2.125	3.00	0.375
F225-2CNC	EG225-2	2.250	3.50	0.375
F250-2CNC	EG250-2	2.500	3.88	0.375
F300-2CNC		3.000	4.12	0.375



Add a "S" for 304 stainless steel
example: (F300-2SCNC)

▼ Special Flanges ▼

F163-2CNC-1		1.625	2.875	0.375
F175-2CNC-1		1.750	2.875	0.375
F188-2CNC-1		1.875	2.875	0.375
F188-2CNC-2		1.875	2.750	0.375

SPD 2 bolt flanges are designed to fit the standard flange patterns used in the exhaust industry.

3 Bolt

Flange Part #	Use Gasket P/N	Flange ID	Bolt Circle	Material Thickness
F200-3CNC	EG200-3	2.000	3.13 bc	0.375
F225-3CNC	EG225-3	2.250	3.13 bc	0.375
F250-3CNC	EG250-3	2.500	3.50 bc	0.375
F275-3CNC		2.750	3.94 bc	0.375
F300-3CNC	EG300-3	3.000	3.94 bc	0.375
F350-3CNC	EG350-3	3.500	4.46 bc	0.375



Add a "S" for 304 stainless steel
example: (F300-3SCNC)

▼ Porsche Exhaust Flange ▼

F213-3CNC-P		2.125	83 mm	0.375
F225-3CNC-P		2.250	83 mm	0.375

SPD 3 bolt flanges are designed to fit the standard flange patterns used in the exhaust industry.

Block Off Plate

Flange Part #	Use Gasket P/N	Bolt Circle (bc)	Material Thickness
F250-3BPCNC	EG250-3	3.50 bc	0.375
F300-3BPCNC	EG300-3	3.94 bc	0.375
F350-3BPCNC	EG350-3	4.46 bc	0.375

Add a "S" for 304 stainless steel example: (F300-3SBPCNC)

SPD Block Off Plates allow one to cap the exhaust manifold / header outlets and run exhaust back under the car.

Used mostly on vintage Hot Rod "cut out" or "log" style manifolds.



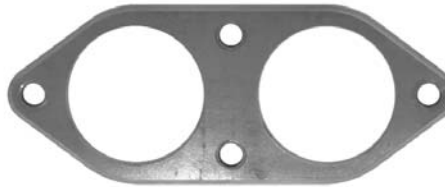
Specialty Flanges

BMW



3.0CSI Outlet Flange

F5222808 .500 304 SST



M30 Exhaust Flange

F5202507 .500 Mild Steel
F5202707 .500 304 SST

Mitsubishi Eclipses



Catalytic Conv. Flange

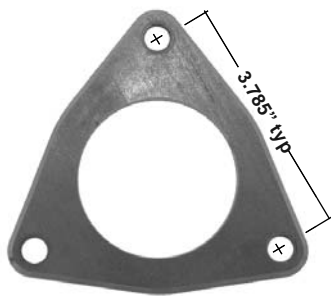
F5122113 .375 304 SST



Muffler Flange

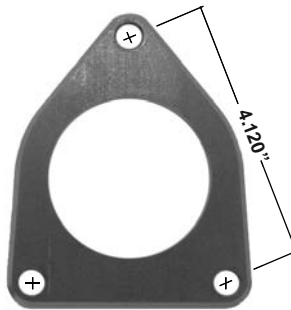
F5112113 .375 304 SST

Late Model GM



**Gen III Truck (Pass. Side)
2.50" I.D.**

F5172109 .375 Mild Steel
F5172609 .500 Mild Steel
F5172309 .375 304 SST
F5172809 .500 304 SST



**Gen III Truck (Dr. Side)
2.50" I.D.**

F5162109 .375 Mild steel
F5162609 .500 Mild steel
F5162309 .375 304 SST
F5162809 .500 304 SST



**97 & Up Corvette
Excludes Z06 LS-7
2.50" I.D.**

F5152109 .375 Mild Steel
F5152309 .375 304 SST



**95-02 LT-1 LS-1 Camaro (Pass. Side)
94-96 Caprice & Corvette
2.50" I.D.**

F5262109 .375 Mild Steel
F5262309 .375 304 SST



**98-02 LS-1 Camaro (Driver Side)
2.63" I.D.**

F5252110 .375 Mild Steel
F5252310 .375 304 SST

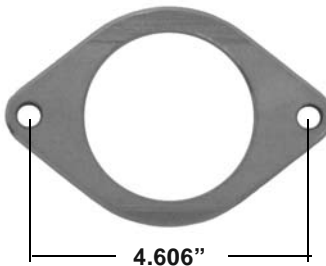
Specialty Flanges

Ford GT



Catalytic Conv. Flange 3.00" I.D.

F5062113 .375 MildSteel
 F5062613 .500 MildSteel
 F5062313 .375 304 SST
 F5062813 .500 304 SST



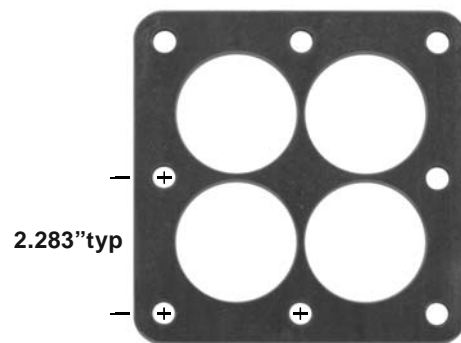
Manifold Flange

2.75" F5052611 .500 Mild Steel
 3.00" F5052613 .500 Mild Steel
 2.75" F5052811 .500 304 SST
 3.00" F5052813 .500 304 SST

See page 29 for header flanges

Flange Part #	Flange ID	Bolt Holes	Bolt Centers (bc)	Material	Thickness
F5016114	1.875	8	58mm(2.283)		0.375
F5016115	2.000	8	58mm(2.283)		0.375
F5016116	2.125	8	58mm(2.283)		0.375
304 Stainless Steel					
F5016314	1.875	8	58mm(2.283)		0.375
F5016315	2.000	8	58mm(2.283)		0.375
F5016316	2.125	8	58mm(2.283)		0.375

Side Pipes



Typically used on Cobras to join side pipes to the header tubes just inside the fender well.

Motorcycle Flanges

Ducati



999 Vista DA/B
 2.00" Tube
 F5344305 .250 304 SST

Harley Davidson



Weld-on (not compression style)
 F5302304 .375 304 SST

Yamaha R6V



Loose Style (compression style)
 1.53" I.D.
 Lightened (Face Relieved)
 F5502301 .375 304 SST
 F5502101 .375" Mild Steel